

## AGENDA

### IOWA COUNCIL FOR HOMELESSNESS

March 17, 2006 10 AM to Noon

Originating from the IDED ICN site in Des Moines

*(Note to those attending at the Des Moines/IDED site-Off street parking in the west lot off Des Moines street.-look for open gate)*

- 10:00 AM I. Introductions
- 10:10 AM II. ICN Etiquette Overview
- 10:15 AM III. Approval of Agenda (*Action Item*)
- 10:20 AM IV. Approval of Minutes (*Action Item*)
- 10:25 AM V. Committees /Activities Reports
- **Executive** – (*Dean Wright*)(*Ad hoc committees on HMIS/DV issue and the Homeless Plan*)
  - **Nominating**-(*Lila Starr*)( *Committee membership recommendation*)
  - **Continuum of Care**-(*Amy Knudsen*)
  - **Policy and Public Awareness**-(*C. Canganelli*) (10 Yr plan workshop)
  - **Research and Analysis**-(*Al Axeen*)-
  - **HMIS** report- (*Iowa Institute for Community Alliances*)
- 11:00 AM VI. Reports/Activities
- Homeless Coordinator-**  
Continuum of Care Exhibit 1  
HAP Applications/Awards.  
*Updated items on the web*
- 11:30 AM VII. Old Business  
VIII. New Business
- 11:45 AM IX. Finalize date for next meeting. (*May 19, 2006*)
- 12:00 PM Adjourn